

NIPPON KAIJI KYOKAI

Approval No. NKY-3337 Certificate No. TA17253E



TYPE APPROVAL FOR WELDING CONSUMABLE

Brand:

GeKa ELOX R 2209

Applicant:

Gedik Kaynak Sanayi ve Ticaret A.S.

Pendik, Istanbul, TURKEY

Manufacturer:

Gedik Kaynak Sanayi ve Ticaret A.S.

Pendik, Istanbul, TURKEY

Grade:

KD2209

Welding Process:

Manual Welding

Welding Positions and Max. Diameter of Electrode: See Table 1

Current:

AC and DCEP

Shielding Gas:

Not Applicable

W-11- 1 W 11: D :::

Applicable Thickness of Parent Material: Stainless Steels

Butt Weld		s and Max. Diameter of Wire Fillet Weld	
Flat:	4.0mm	Flat:	
1140	4.0111111		4.0mm
**		Horizontal Vertical:	4.0mm
Horizontal:	4.0mm	Horizontal:	4.0mm
Overhead:	4.0mm	Horizontal Overhead:	4.0mm
		Overhead:	4.0mm
Vertical Upward:	4.0mm	Vertical Upward:	4.0mm
Vertical Downward:	Not Applicable	Vertical Downward:	Not Applicable

THIS IS TO CERTIFY that the above mentioned welding consumable has been approved by the NIPPON KAIJI KYOKAI in accordance with the requirements of the Society's Rules.

This Certificate will remain in force until 27 February 2018. Issued at Tokyo on 28 February 2017.

T. Imamura

General Manager

Material and Equipment Department

Note: The validity of this certificate may be renewed by endorsement on the attached sheet upon completion of the annual inspections.



The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 17 Jonuary 2019 Date: 18 January Surveyor	until 10 February 2020. Date: 11 February 2019 Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 05 April 2021 .	until 05 Sept. 2022 .	
Date: 06 April 2020	Date: 06 Sect. 1595	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until 19 Ayowt 2023.	until	
Date: 20 August 2072 Surveyor	Date:Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until	until	
Date:	Date:	
Surveyor	Surveyor	
The validity of this certificate has been renewed	The validity of this certificate has been renewed	
until	until	
Date:	Date:	
Surveyor	Surveyor	